

## ABSTRACT

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LEARNING PLANNING TYPE OF COMMERCIAL CAR PRODUCTION (CJM) CAR JOINT MITSUBISHI AT PT. KRAMA YUDHA RATU MOTOR

Scientific Writing. Department of Industrial Engineering, Faculty of Industrial Technology, Gunadarma University, 2017.

**Keywords :** Car Commerce (CJM) Mitsubishi Car Joint, Production Process, Production Planning and Production Control.

(xi + 41 + ATTACHMENT)

PT. Krama Yudha Ratu Motor is one of the manufacturing companies that produces the Mitsubishi Car Joint type of commercial car (CJM). The Mitsubishi Car Joint (CJM) production process is a production process for welding, painting, and assembly parts. Each part of the production is inspected to find out if there are any defects. The trimming or assembly process for Mitsubishi Car Joint products is divided into three parts, namely trimming on line, off line, and high line. The type of production process used is a continuous production process. The production system used by PT. Krama Yudha Ratu Motor for the Mitsubishi Car Joint (CJM) production process, namely make to order. The production planning process for the Car Joint Mitsubishi (CJM) commercial car at PT. Krama Yudha Ratu Motor started from making data requests made by PT. Krama Yudha Tiga Berlian (KTB), followed by a joint SASS (Sales Assembling and Shipment Schedule) meeting which discussed in general the number of components ordered, processed forecasting results and discussed the magnitude of demand. The data is then reset by PPC PT. Krama Yudha Ratu Motor (KRM) to make daily work plans. Production planning that experienced a shortage of final products was in September. This deficiency can be covered by inventory owned by PT. Krama Yudha Ratu Motor forty.

## REFERENCES (2004 – 2008)